

## CLAIMS

1. A mask (12), comprising:  
a mask substrate (14);  
5 a half-tone layer (16) of half-tone mask material arranged in a pattern across the mask substrate; and  
a light-blocking layer (18) of light blocking material arranged in a pattern across the half-tone layer;  
wherein the half-tone mask material (16) is silicon-rich silicon nitride  
10  $\text{SiN}_x\text{:H}$  with x in the range 0 to 1.
2. A mask according to claim 1 wherein the silicon-rich silicon nitride layer (16) has a value of x in the range 0.2 to 0.6 and an optical band gap of from 2.1eV to 2.5eV.  
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3. A mask according to claim 1 or 2 wherein the silicon-rich silicon nitride layer (16) has a thickness of from 40nm to 100nm.
4. Use of a mask according to any preceding claim including  
20 exposing a layer of photoresist (10) by passing ultra-violet light through the mask (12) onto the layer of photoresist (10) to define fully removed regions (32) in which the photoresist is fully removed, thick regions (30) having a first thickness and thin regions (34) having a thickness less than the first thickness in the regions exposed through the half-tone regions.  
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5. A method of manufacture of a mask for use with an ultra-violet light source of predetermined wavelength, comprising:  
providing a mask substrate (14);  
depositing a layer (16) of silicon rich silicon nitride  $\text{SiN}_x\text{:H}$  with a  
30 nitrogen fraction x in the range 0 to 1 controlled to provide a predetermined band gap for partially absorbing ultra-violet light of the predetermined wavelength, and

depositing an ultra-violet blocking layer (18) on the mask substrate.

6. A method of manufacture of a thin film device including:  
depositing multiple layers (6, 8) on a substrate (2);  
5 providing a mask (12) having a mask substrate (14); a half-tone layer (16) of half-tone mask material arranged in a pattern across the mask substrate; and a light blocking layer (18) arranged in a pattern across the half-tone layer (16); wherein the half-tone layer (16) is of silicon-rich silicon nitride  $\text{SiN}_x\text{H}$  with  $x$  in the range 0 to 1;  
10 depositing photoresist (10) on the multiple layers (6, 8) on the substrate (2);  
passing ultra-violet light through the mask (12) onto the layer of photoresist (10) to pattern the photoresist (10) to define fully removed regions (32) in which the photoresist is fully removed, thick regions (30) having a first  
15 thickness and thin regions (34) having a thickness less than the first thickness in the regions exposed through the half-tone regions;  
carrying out a first processing step on the fully removed regions (32);  
thinning the photoresist (10) to remove photoresist in the thin regions but not in the thick regions; and  
20 carrying out a second processing step on the thin regions (34).
7. A method according to claim 6 wherein the step of thinning the photoresist (10) is carried out by an oxygen plasma etch.
- 25 8. A method according to claim 6 or 7 wherein the multiple layers deposited on the substrate include a silicon nitride layer (4), an amorphous silicon layer (6) deposited on the silicon nitride layer and a metal layer (8) deposited on the amorphous silicon layer;  
the first processing step includes etching the metal layer (8) and the  
30 amorphous silicon layer (6); and  
the second processing step includes etching the metal layer (8).